

HOW TO PROPERLY REMOVE DROSS FROM THE SOLDER POT

PROCESS FOR PROPER SOLDER POT DROSS REMOVAL

- Turn off the pumps and ensure the pot is at operating temperature.
- Using the metal spoons/spatulas, break apart dross clumps to release trapped solder until most of the dross becomes a fine powder.
- Carefully remove the dross powder using metal spoons/spatulas until the surface of the pot is clear from any dross clumps.
- Replenish the solder pot with new solder bars to the proper level.
- Confirm that the solder level is at the proper operating height, consult equipment manufacture instructions to measure it.
- Put all the dross in the AIM special recycling bucket.
**Use care not to overfill - 50lb (25Kg) recommended limit*
- Seal the bucket and contact AIM customer service representative to return dross recycle bucket.

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PROCESS FOR PROPER SOLDER POT DROSS REMOVAL

- * Follow this process every time the solder pot reaches 1" layer of dross

SOLDER POT WITH 1" OF DROSS



SOLDER POT AFTER HAVING BEEN CLEANED



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