

## DJAW-10 STENCIL CLEANER

### FEATURES

- ▶ Compatible with all AIM Solder Pastes
- ▶ Use in Place of Isopropyl Alcohol (IPA)
- ▶ Enhances Paste Life and Performance
- ▶ Hand or Machine Apply
- ▶ Reduces Wipe Frequency
- ▶ Reduces Aperture Clogging

### DESCRIPTION

DJAW-10 understencil wipe solvent is compatible with all AIM no clean and water soluble solder pastes. DJAW-10 is formulated for hand application or by automated understencil wiper. DJAW-10 stencil cleaner is proven to reduce solder paste dry-out while enhancing paste release from the finest apertures. Use of DJAW-10 can reduce wipe cycles by 50% versus IPA alone. DJAW-10 dries quickly leaving minimal residue. DJAW-10 is available in 1gallon, 5 gallon and 55 gallon containers.

### PHYSICAL PROPERTIES

| Item              | Specification         |
|-------------------|-----------------------|
| Appearance & Odor | Clear Liquid, No Odor |
| Specific Gravity  | 0.79 Typical          |
| Boiling Point     | 133°C (272°F)         |
| pH                | 6.54 Typical          |

### APPLICATION

DJAW-10 is shipped ready to use. No mixing or thinning is required. For hand applications, spray DJAW-10 in small amounts on a lint-free cloth, do not spray directly on stencil. Do not over apply or paste skidding may occur. For machine applications, fill reservoir per manufacturer's instructions. Avoid over saturation of wiper media. If over applied, wipe clean any excess DJAW-10 from the stencil before proceeding. PCBs and components can safely be immersed or cleaned with DJAW-10.



### HANDLING & STORAGE

| Parameter         | Time    | Temperature      |
|-------------------|---------|------------------|
| Sealed Shelf Life | 2 Years | Room Temperature |

DJAW-10 has a sealed shelf life of two (2) years when stored at room temperature. Do not store near fire or flame. Keep away from sunlight as it may degrade product. DJAW-10 is shipped ready-to-use, no mixing necessary. Do not mix used and unused chemicals in the same container. Reseal any opened containers. Storage conditions range from 4-40°C (40-100°F).

### SAFETY

Use with adequate ventilation and proper personal protective equipment. Refer to the accompanying Safety Data Sheet for any specific emergency information. Do not dispose of any hazardous materials in non-approved containers.