

SAFETY DATA SHEET

Alloy SAC305 WS 483



Section 1. Identification

GHS product identifier : Alloy SAC305 WS 483
Reference number : GHS023
Other means of identification : Not available.
Product type : Solid. [Solder Paste]

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Supplier's details : AIM
9100 Henri Bourassa East
Montreal, QC
H1E 2S4
(514) 494-2000

In the United States:
AIM
25 Kenney Drive
Cranston, RI 02920
(800) CALL-AIM

In México
AIM Soldadura de México
Circuito Interior Norte # 460
Parque Industrial Salvarcar
Ciudad Juárez, Chih.
(656) 630-0032

Emergency telephone number (with hours of operation) : INFOTRAC
North America: (800) 535-5053
International: (352) 323-3500

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of identification : Not available.

Ingredient name	%	CAS number
Tin	≥75 - ≤90	7440-31-5
Poly(oxy-1,2-ethanediyl), α-(1-oxooctadecyl)-ω-hydroxy-silver	≤6.7	9004-99-3
2-methylpentane-2,4-diol	≤3	7440-22-4
bis(2-(2-methoxyethoxy)ethyl) ether	≤3	107-41-5
copper	≤3	143-24-8
	≤1	7440-50-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : No specific fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8).

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Tin	<p>ACGIH TLV (United States, 3/2019). TWA: 2 mg/m³, (as Sn) 8 hours. Form: Inhalable fraction</p> <p>NIOSH REL (United States, 10/2016). TWA: 2 mg/m³ 10 hours.</p> <p>OSHA PEL (United States, 5/2018). TWA: 2 mg/m³, (as Sn) 8 hours.</p>
Poly(oxy-1,2-ethanediyl), α-(1-oxooctadecyl)-ω-hydroxy-	<p>ACGIH TLV (United States, 3/2019). TWA: 10 mg/m³ 8 hours. Form: Inhalable fraction</p> <p>TWA: 3 mg/m³ 8 hours. Form: Respirable fraction</p>
silver	<p>OSHA PEL 1989 (United States, 3/1989). TWA: 0.01 mg/m³, (as Ag) 8 hours.</p> <p>ACGIH TLV (United States, 3/2019). TWA: 0.1 mg/m³ 8 hours. Form: Dust and fumes</p> <p>OSHA PEL (United States, 5/2018). TWA: 0.01 mg/m³, (as Ag) 8 hours.</p> <p>NIOSH REL (United States, 10/2016). TWA: 0.01 mg/m³, (as Ag) 10 hours. Form: METAL DUST AND SOLUBLE</p>
2-methylpentane-2,4-diol	<p>OSHA PEL 1989 (United States, 3/1989). CEIL: 25 ppm CEIL: 125 mg/m³</p> <p>NIOSH REL (United States, 10/2016). CEIL: 25 ppm CEIL: 125 mg/m³</p> <p>ACGIH TLV (United States, 3/2019). STEL: 10 mg/m³ 15 minutes. Form: Inhalable fraction. Aerosol only. STEL: 50 ppm 15 minutes. Form: Vapor fraction TWA: 25 ppm 8 hours. Form: Vapor fraction</p>
bis(2-(2-methoxyethoxy)ethyl) ether copper	<p>None.</p> <p>ACGIH TLV (United States, 3/2019). TWA: 1 mg/m³, (as Cu) 8 hours. Form: Dust and mist TWA: 0.2 mg/m³ 8 hours. Form: Fume</p> <p>OSHA PEL 1989 (United States, 3/1989). TWA: 1 mg/m³, (as Cu) 8 hours. Form: Dusts and Mists TWA: 0.1 mg/m³, (as Cu) 8 hours. Form: Fume</p> <p>NIOSH REL (United States, 10/2016). TWA: 1 mg/m³, (as Cu) 10 hours. Form: Dusts and Mists</p> <p>OSHA PEL (United States, 5/2018).</p>

Section 8. Exposure controls/personal protection

TWA: 1 mg/m³ 8 hours. Form: Dusts and Mists
TWA: 0.1 mg/m³ 8 hours. Form: Fume

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Solid. [Solder Paste]
- Color** : Not available.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : Not available.
- Flash point** : Not available.
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.

Section 9. Physical and chemical properties

Relative density	: Not available.
Solubility	: Not available.
Solubility in water	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Not available.
Flow time (ISO 2431)	: Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Poly(oxy-1,2-ethanediyl), α -(1-oxooctadecyl)- ω -hydroxy-2-methylpentane-2,4-diol	LD50 Oral	Rat	>20 g/kg	-
	LD50 Oral	Guinea pig	2800 mg/kg	-
	LD50 Oral	Rabbit	3200 mg/kg	-
	LD50 Oral	Rat	3700 mg/kg	-
	LD50 Oral	Rat	3700 mg/kg	-
	LD50 Oral	Rat	3700 mg/kg	-
bis(2-(2-methoxyethoxy)ethyl) ether	LD50 Dermal	Rat	>6900 mg/kg	-
	LD50 Oral	Rat	3850 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Poly(oxy-1,2-ethanediyl), α -(1-oxooctadecyl)- ω -hydroxy-	Eyes - Mild irritant	Rabbit	-	24 hours 100 UI	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 UI	-
	Skin - Severe irritant	Rabbit	-	24 hours 500 UI	-
2-methylpentane-2,4-diol	Skin - Mild irritant	Rabbit	-	465 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
bis(2-(2-methoxyethoxy)ethyl) ether	Eyes - Mild irritant	Rabbit	-	500 mg	-

Sensitization

Not available.

Section 11. Toxicological information

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
copper	-	-	Known to be a human carcinogen.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.

Section 11. Toxicological information

Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	154773.87 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
silver	Acute EC50 1.4 µg/l Marine water	Algae - Chroomonas sp.	4 days
	Acute EC50 0.24 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
2-methylpentane-2,4-diol	Acute LC50 11 µg/l Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
	Acute LC50 2.13 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 5 mg/l Marine water	Algae - Glenodinium halli	72 hours
	Acute EC50 2800000 µg/l Fresh water	Crustaceans - Ceriodaphnia reticulata - Larvae	48 hours
bis(2-(2-methoxyethoxy)ethyl) ether	Acute EC50 3200000 µg/l Fresh water	Daphnia - Daphnia magna - Larvae	48 hours
	Acute LC50 8000000 µg/l Marine water	Fish - Alburnus alburnus	96 hours
	EC10 2871 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
copper	EC50 8996 mg/l	Aquatic plants - Pseudokirchneriella subcapitata	72 hours
	EC50 7467 mg/l	Daphnia	48 hours
	LC50 >5000 mg/l	Fish - Brachydanio rerio	96 hours
	Acute EC50 1100 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 2.1 µg/l Fresh water	Daphnia - Daphnia longispina - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute IC50 13 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
	Acute IC50 5.4 mg/l Marine water	Aquatic plants - Plantae - Exponential growth phase	72 hours
	Acute LC50 0.072 µg/l Marine water	Crustaceans - Amphipoda - Adult	48 hours
	Acute LC50 7.56 µg/l Marine water	Fish - Periophthalmus waltoni - Adult	96 hours
	Chronic NOEC 2.5 µg/l Marine water	Algae - Nitzschia closterium - Exponential growth phase	72 hours
Chronic NOEC 7 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days	
Chronic NOEC 0.02 mg/l Fresh water	Crustaceans - Cambarus bartonii - Mature	21 days	
Chronic NOEC 2 µg/l Fresh water	Daphnia - Daphnia magna	21 days	
Chronic NOEC 0.8 µg/l Fresh water	Fish - Oreochromis niloticus - Juvenile (Fledgling, Hatchling, Weanling)	6 weeks	

Persistence and degradability

Not available.

Section 12. Ecological information

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
silver	-	70	low
2-methylpentane-2,4-diol	0.58	-	low
bis(2-(2-methoxyethoxy)ethyl) ether	-0.84	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	Reportable quantity 38095.2 lbs / 17295.2 kg. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity)	-	-	-	-	-

Section 14. Transport information

	transportation requirements.					
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Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b):** All components are listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

State regulations

Massachusetts : The following components are listed: TIN; SILVER; 2-methylpentane-2,4-diol

New York : The following components are listed: Silver

New Jersey : The following components are listed: TIN; SILVER; 2-methylpentane-2,4-diol

Pennsylvania : The following components are listed: TIN; SILVER COMPOUNDS; 2-methylpentane-2,4-diol

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory

Australia : Not determined.

Canada : Not determined.

Section 15. Regulatory information

China	: Not determined.
Europe	: Not determined.
Japan	: Japan inventory (ENCS) : Not determined. Japan inventory (ISHL) : Not determined.
Malaysia	: Not determined
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: Not determined.
Turkey	: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	2
Flammability		0
Physical hazards		0

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification	Justification
Not classified.	

History

Date of printing	: 3/4/2020
Date of issue/Date of revision	: 3/4/2020
Date of previous issue	: 3/3/2020
Version	: 0.06
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

References : Not available.

Section 16. Other information

✔ Indicates information that has changed from previously issued version.

[Notice to reader](#)

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.