

FLUX DEPOSITION & VERIFICATION

PROCESS FOR PROPER FLUX DEPOSITION AND VERIFICATION

- ★ Ensure the PCB scale has been recently calibrated.
- Weigh bag and unfluxed board and establish initial weight
- Run unpopulated bare board through flux application process
- Carefully remove fluxed assembly from conveyor and insert into a plastic bag
- Weigh bag and fluxed board to establish final weight and write down calculation instructions with these formulas:

How to Calculate Amount of Flux Applied

Area of PCB Panel = Length x Width

$$\text{Applied Flux Weight} = \frac{(\text{Final Weight} - \text{Initial Weight})}{\text{Area of PCB Panel}}$$

To download or for more information please visit

www.aimsolder.com



Solder plus Support